

| Modification | Recommendation | Will Damage Material | Notes |
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|  TRIMMING | <ul style="list-style-type: none"> Scissors High grit cone (fine cone) on low speed | <ul style="list-style-type: none"> Shoe grinder Low grit cone (rough grit) High speed on router Excessively bending dorsum wings during modification | <ul style="list-style-type: none"> Grinding may produce fibers that need to be cleaned/finished Trimmed area will reveal gray base layer |
|  FINISHING | <ul style="list-style-type: none"> Tycro cone on low speed Tapered Coneiak cone on low speed | <ul style="list-style-type: none"> Low grit cone (rough grit) Heating edge close to flame | |
|  HEATING | <ul style="list-style-type: none"> Use small torch on low flame for few seconds Heat gun several inches away for few seconds (better for distal trim lines vs malleolus) | <ul style="list-style-type: none"> Small torch on high flame within 1" of device Large torch | <ul style="list-style-type: none"> Use a thin, rounded object such as a pen or marker for heating and flaring the distal radius |
|  MARKING | <ul style="list-style-type: none"> Clean both sides and remove marking before heating | | |
|  REPLACING STRAPS | <ul style="list-style-type: none"> Use side cutters to remove rivet | <ul style="list-style-type: none"> Removing rivet with force | |
|  CLEANING | <ul style="list-style-type: none"> For clinicians: thinner or acetone For parents: soap & water | <ul style="list-style-type: none"> Washing machine or dryer | |