



Clinician Modification Guide

Modification	Recommendation	Will Damage Material	Notes
 TRIMMING	<ul style="list-style-type: none">ScissorsHigh grit cone (fine cone) on low speed	<ul style="list-style-type: none">Shoe grinderLow grit cone (rough grit)High speed on routerExcessively bending dorsum wings during modification	<ul style="list-style-type: none">Grinding may produce fibers that need to be cleaned/finishedTrimmed area will reveal gray base layer
 FINISHING	<ul style="list-style-type: none">Tycro cone on low speedTapered Coneiak cone on low speed	<ul style="list-style-type: none">Low grit cone (rough grit)Heating edge close to flame	
 HEATING	<ul style="list-style-type: none">Use small torch on low flame for few secondsHeat gun several inches away for few seconds (better for distal trim lines vs malleolus)	<ul style="list-style-type: none">Small torch on high flame within 1" of deviceLarge torch	<ul style="list-style-type: none">Use a thin, rounded object such as a pen or marker for heating and flaring the distal radius
 MARKING	<ul style="list-style-type: none">Clean both sides and remove marking before heating		
 REPLACING STRAPS	<ul style="list-style-type: none">Use side cutters to remove rivet	<ul style="list-style-type: none">Removing rivet with force	
 CLEANING	<ul style="list-style-type: none">For clinicians: thinner or acetoneFor parents: soap & water	<ul style="list-style-type: none">Washing machine or dryer	